

**Product Data Sheet****AVALON® 60 DE**

Polyester-based Thermoplastic Polyurethane

**PRODUCT DESCRIPTION**

AVALON® 60 DE is a polyester-based Thermoplastic Polyurethane (TPU) for injection moulding and part of the AVALON Perform Range. Key features are abrasion resistance, excellent surface definition and durability.

**APPLICATIONS**

Accessories, sports footwear and top-pieces.

**TYPICAL PHYSICAL PROPERTIES**

Properties	Key	NORM	Value	Unit
Hardness (after 3 sec.)	M	ISO 7619	60	Shore D
Density	M	ISO 1183-1	1,25	g/cm <sup>3</sup>
Tensile strength	M	DIN 53504	50	MPa
Elongation @ break	M	DIN 53504	400	%
Tensile stress @ 100% elongation	M	DIN 53504	17,0	MPa
Tensile stress @ 300% elongation	M	DIN 53504	27,0	MPa
Tear strength	M	ISO 34-1	180	N/mm
Abrasion	M	ISO 4649	30	mm <sup>3</sup>
Compression set at 70h @ 23°C	M	ISO 815	25	%

M = Injection molded parts to meet DIN & ASTM requirements. Parts tempered for 20 hrs @ 100 °C prior to testing



## HEALTH & SAFETY ADVICE

Before undertaking any trials with this product it is essential that all personnel are aware of the necessary precautions that must be taken. These are detailed in the relevant Material Safety Data Sheet (MSDS), which will be provided by Huntsman.

## SUPPLY & STORAGE

AVALON® 60 DE is supplied in bags, drums or octabins. Please contact your customer service to confirm this.

AVALON® 60 DE has a minimum expected shelf life of 12 months after shipment date. The product should be stored in a dry and cool place in the manufacturer's original packaging.

## MATERIAL PREPARATION

AVALON® 60 DE is supplied pre-dried, however to ensure trouble-free processing it is preferable to dry before use.

The recommended drying conditions are:

- 3 hours at 100-110°C in circulating air
- 3 hours at 80-90°C in dehumidified air
- Dew point: -30°C

## PHYSICAL FORM

Type: Transparent pellets

For further information, please contact your nearest sales office: [http://www.huntsman.com/PU\\_customer\\_service](http://www.huntsman.com/PU_customer_service)

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